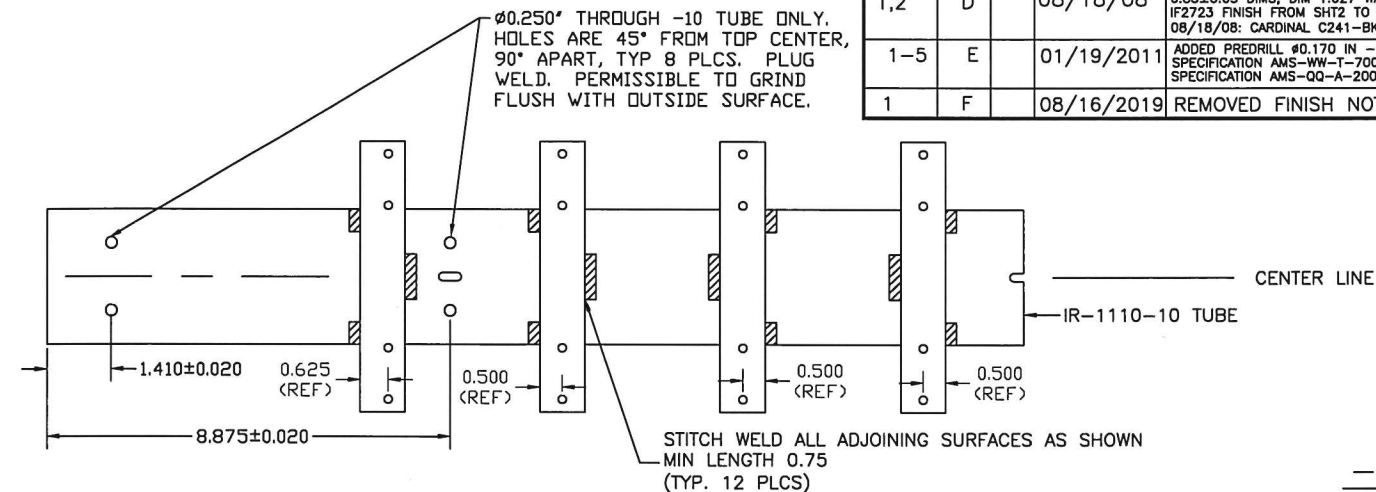
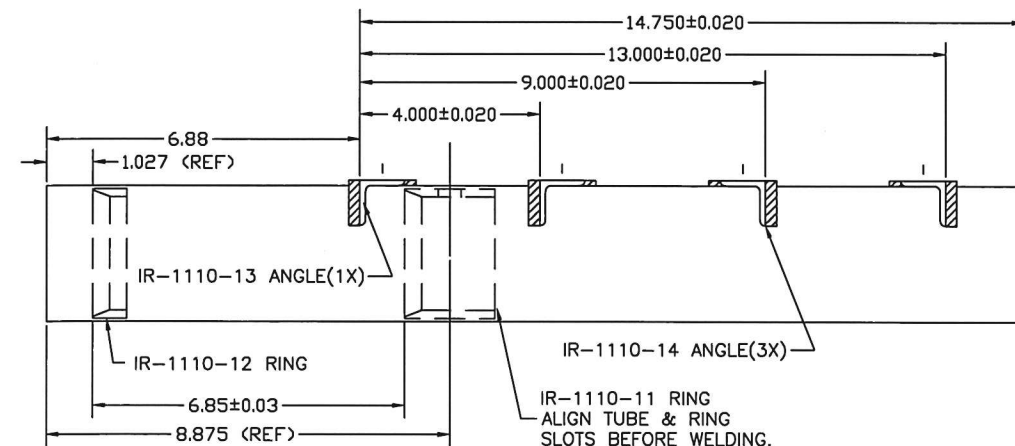


WELD PER EPS-1003 CLASS C AS SHOWN

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1	A		03/12/97	REMOVED 206IR-2105 BEAMS & HARDWARE	REB	REB	REB
1	B		11/03/00	UPDATED FORMAT AND DRAFTING	MR	MR	LS
1-5	C		01/12/05	SHT1: DIMS 14.75, 13.0, 9.0, & 4.0 WERE ± 0.010 , WELDS WERE CONTINUOUS. SHT3/4: 21.0" WAS 21.467".	REB	REB	LS
1,2	D		08/18/08	03/22/06: SHT1: ADDED 1.410 ± 0.020 , 8.875 ± 0.020 , $8.875(\text{REF})$, 6.85 ± 0.03 DIMS; DIM 1.027 WAS 0.938. REMOVED 7.875. MOVED IF2723 FINISH FROM SHT2 TO SHT1. ADDED NOTE TO -11 CALLOUT. 08/18/08: CARDINAL C241-BK303 WAS HB FULLER CO. IF-2723.	REB	REB	LS
1-5	E		01/19/2011	ADDED PREDRILL $\#0.170$ IN -13, ADDED -14 SPECIFICATION AMS-WW-T-700/6 WAS INDICATED AS QQ-A-250/11 SPECIFICATION AMS-QQ-A-200/8 WAS INDICATED AS QQ-A-20/16	REB	REB	LS
1	F		08/16/2019	REMOVED FINISH NOTE FROM -1 ASSEMBLY.	DT	6P	LS



-1 ASSEMBLY
NOTE ORIENTATION



BREAK ALL SHARP EDGES

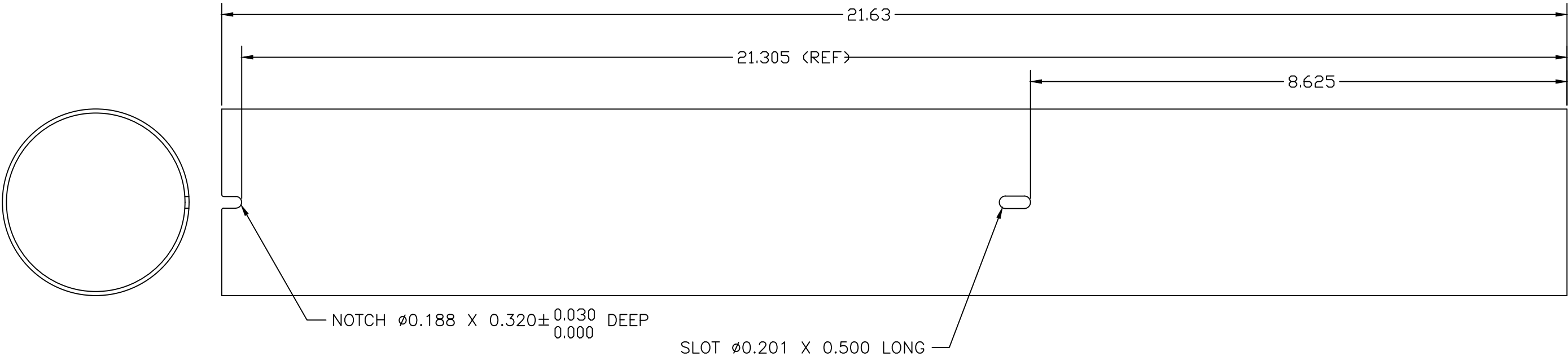
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PROTO

N/C

3	IR-1110-14	ANGLE				
1	IR-1110-13	ANGLE				
1	IR-1110-12	RING				
1	IR-1110-11	RING				
1	IR-1110-10	TUBE				
-1	ASSY	PART NUMBER	DESCRIPTION			
QTY.	Paravion® ✓Technology Inc.		TITLE SUPPORT ASSEMBLY		DRAWING NO. IR-1110	
DIMENSIONS IN INCHES						
TOLERANCES EXCEPT WHERE NOTED:						
DRAWN BY		APRVD BY	CHK'D BY	DATE	REV	ECO
RHSM		REB	LS	09/06/96	F	
.X = ± .1						
.XX = ± .05						
.XXX = ± .010						
ANGLES = ± 1°		DO NOT SCALE DRAWING			SHEET	
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MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082
STOCK: Ø3 X 0.065 WALL TUBE
WEIGHT: 1.34 lbs
SURFACE FINISH $\sqrt{125}$



—10 TUBE

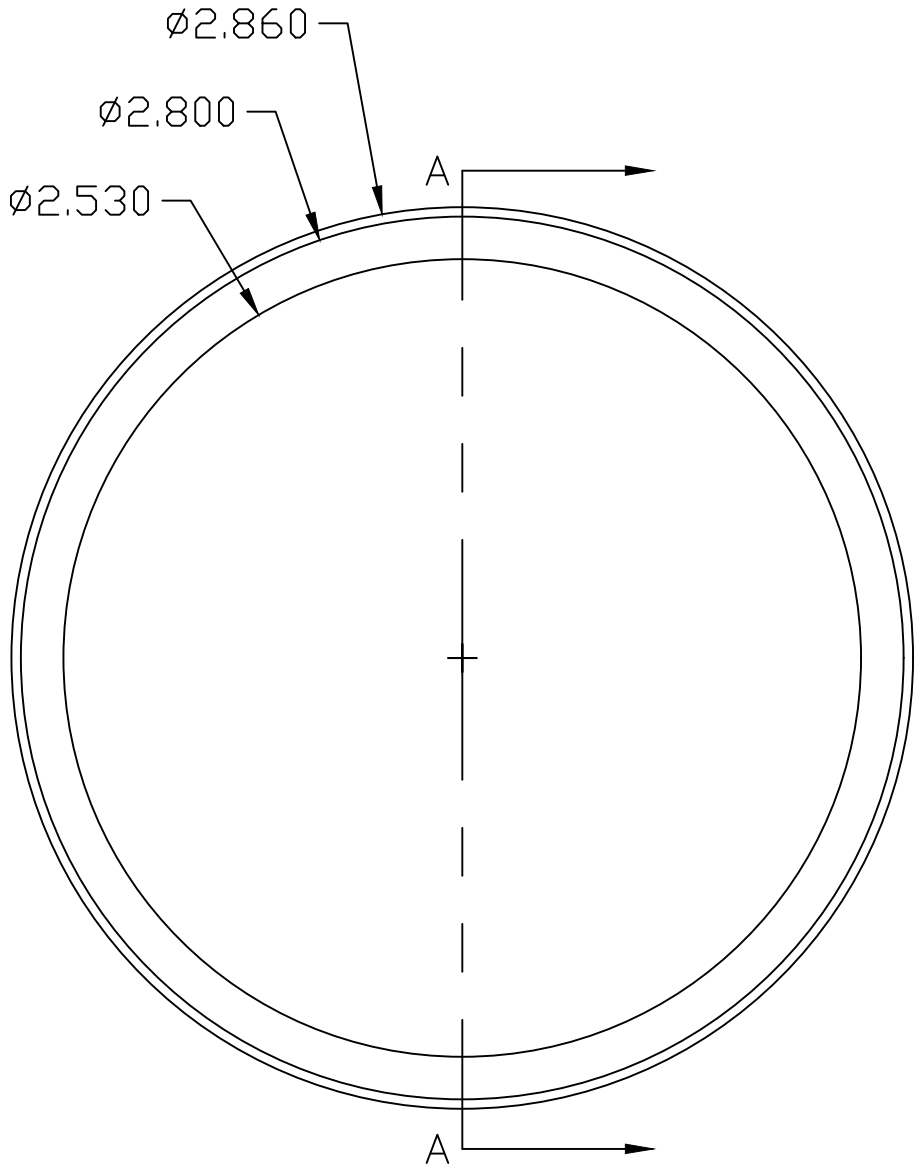
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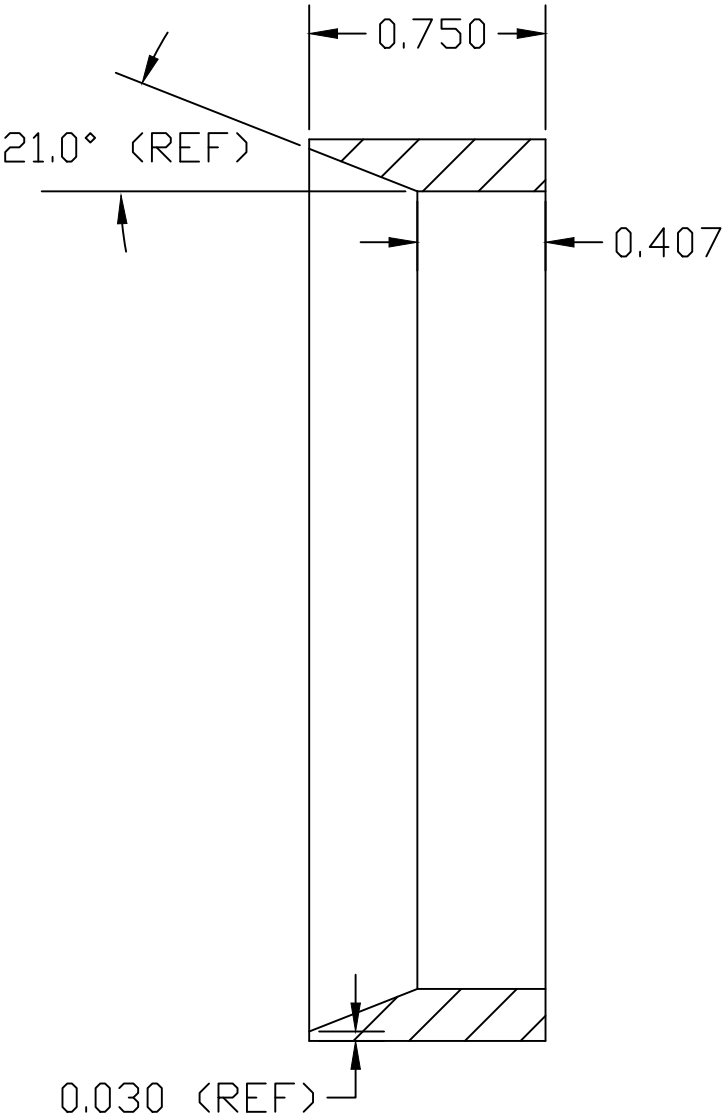
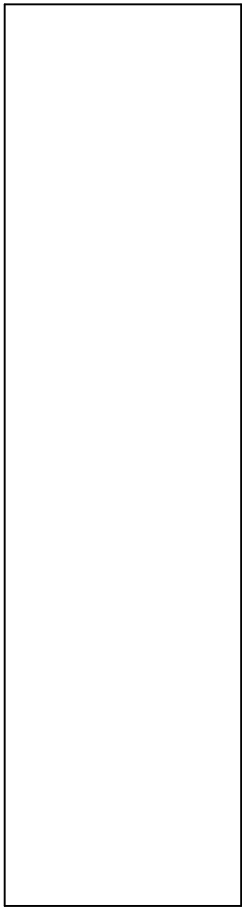
PROTO
N/C

Paravion® Technology Inc.		TITLE SUPPORT ASSEMBLY		DRAWING NO. IR-1110	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	REB	09/06/96
.X = ± .1					
.XX = ± .05					
.XXX = ± .010					
ANGLES = ± 1°					
		DO NOT SCALE DRAWING			REV F
		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
					SHEET 2 OF 5

MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082
STOCK: 3" X 0.375 WALL TUBE
WEIGHT: 0.11 lbs
SURFACE FINISH 125✓



-12 RING



SECTION A-A

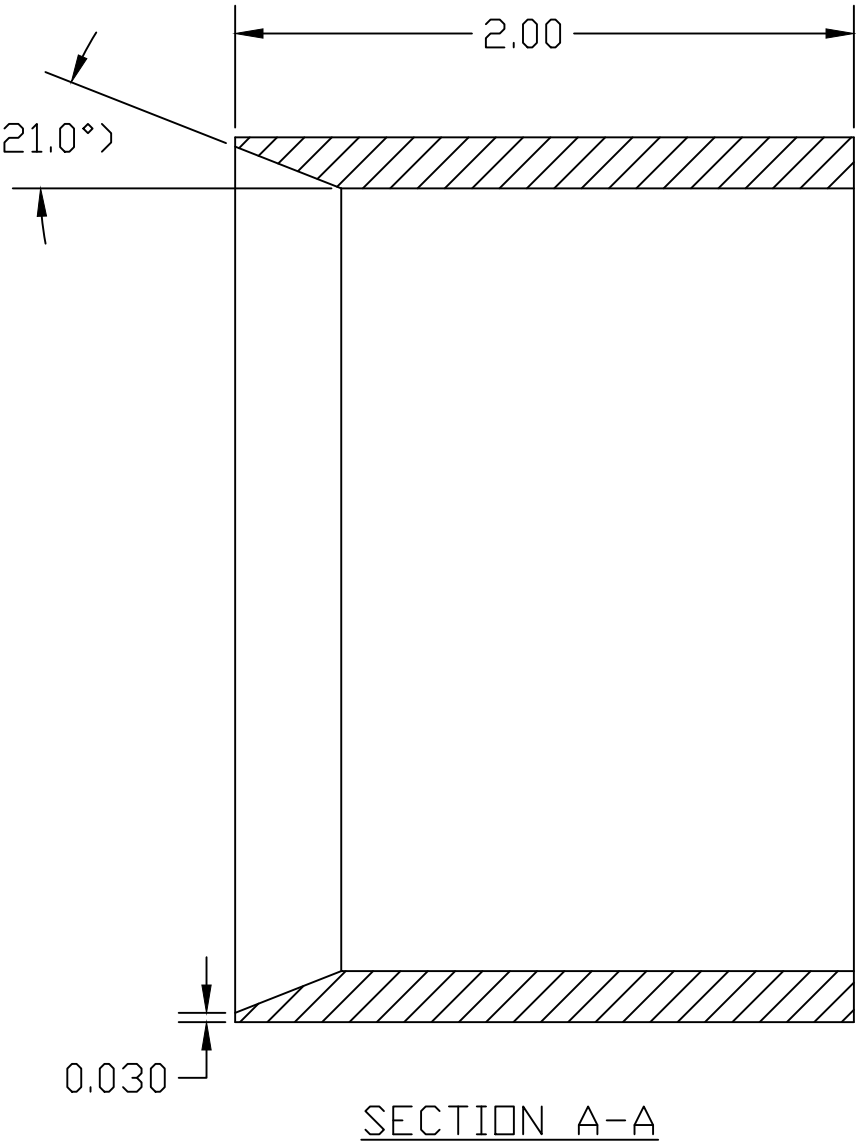
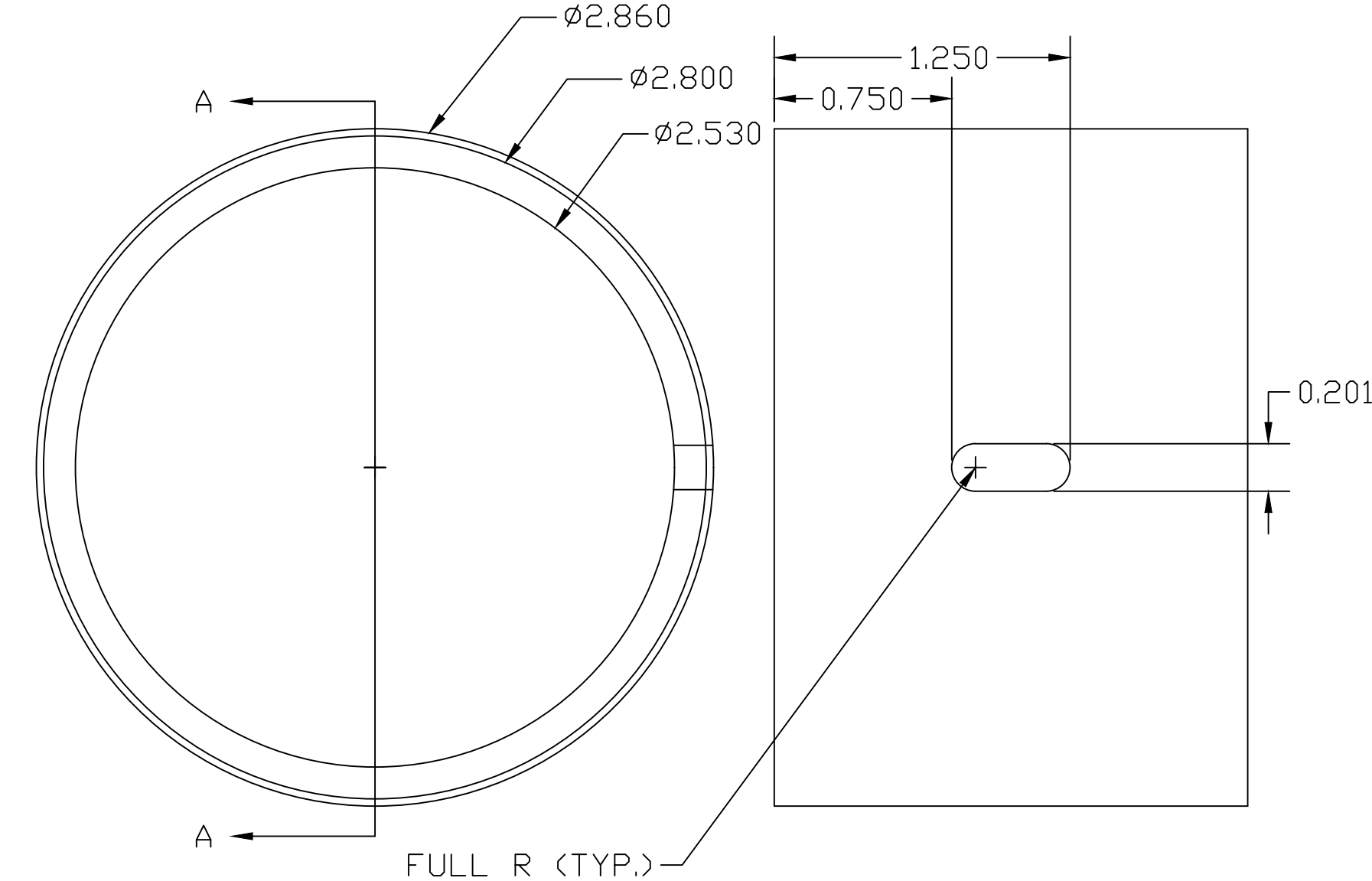
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PROTO
N/C

Paravion® ✓Technology Inc.		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV F
		DO NOT SCALE DRAWING				SHEET 3 OF 5
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MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082
STOCK: 3" X 0.375 WALL TUBE
WEIGHT: 0.30 lbs
SURFACE FINISH 125✓



-11 RING

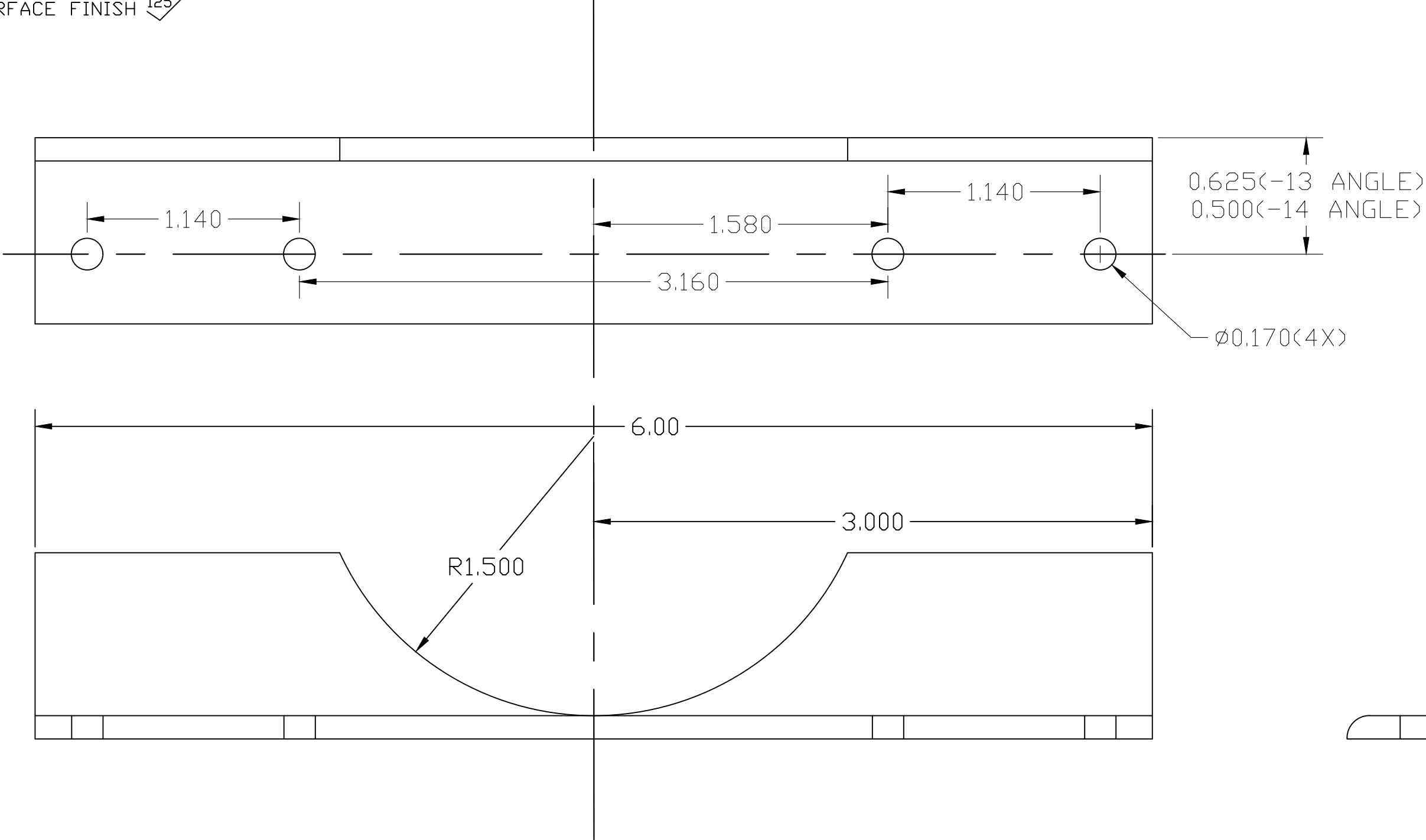
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N/C

Paravion® Technology Inc.		TITLE SUPPORT ASSEMBLY				DRAWING NO. IR-1110	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	REB	09/06/96	F	
.X = ± .1							
.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET	
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MATERIAL: 6061-T6; AMS-QQ-A-200/8, AMS4150, AMS4173
STOCK: 0.125 X 1 X 1 ANGLE
WEIGHT: 0.15 lbs
SURFACE FINISH 125✓



-13 ANGLE/-14 ANGLE

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PROTO
N/C

Paravion® ✓Technology Inc.		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1110	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV F
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 5 OF 5